

CLAIMS

1. An ornament, comprising a spherical body (D) with a through-hole (10) wherein the through-hole (10) is formed by connecting through a first hole (1) and a second hole (2) that are drilled toward the center (S) of the spherical body (D), respectively from right-left symmetrical positions in the upper half section (U) of the spherical body (D), and a curved surface (5) is formed by cutting off the vertex section (4) of the included angle formed in the spherical body (D) by the first hole (1) and the second hole (2)..

2. A method of manufacturing an ornament, comprising a step of drilling a first hole (1) and a second hole (2) toward the center (S) of a spherical body material (P) from right-left symmetrical positions in the upper half section (U) of the spherical body material (P) until they are connected to each other, and a step of forming a curved surface (5) by cutting off the vertex section (4) of the included angle formed in the spherical body material (P) by the first hole (1) and the second hole (2).

3. A method of manufacturing an ornament according to claim 2, wherein the vertex section (4) is cut off by inserting a tool from respective opening sections (1a, 1b) after the disposed of the opening (1a) of the first hole (1) and the diameter of the opening (1b) of the second hole (2)

are enlarged.

4. An ornament comprising a spherical body (D) with a through-hole (10) and a hanging wire member (6) inserted into the through-hole (10), wherein the through-hole (10) is formed by connecting through a first hole (1) and a second hole (2) that are drilled toward the center (S) of the spherical body (D), respectively from right-left symmetrical positions in the upper half section (U) of the spherical body (D), and a curved surface (5) is formed by cutting off the vertex section (4) of the included angle formed in the spherical body (D) by the first hole (1) and the second hole (2).

5. A method of manufacturing an ornament, comprising a step of drilling a first hole (1) and a second hole (2) toward the center (S) of a spherical body material (P) from right-left symmetrical positions in the upper half section (U) of the spherical body material (P) until they are connected to each other, a step of forming a curved surface (5) by cutting off the vertex section (4) of the included angle formed in the spherical body material (P) by the first hole (1) and the second hole (2), and a step of inserting the hanging wire member (6) up to an opening (1b) of the second hole 2 by inserting an end (6a) of a hanging wire member (6) from an opening (1a) of the through-hole 10 and by sliding the hanging wire member (6) along the curved

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surface (5) while displacing the spherical body material P.